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D3999-7

Job Sheet 184219



Part No: D3999-7

Job Qty: 1 ea

Part Name: Corner



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP rev A 09.12.16 new issue Prelim EC verified by DD IPP rev B 10.05.10 ecn 10-562 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	3 pcs		11/2/18	0.00	0.28	Waterjet 1		SC 18/10/18
110	QC	3 pcs		11/2/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18
120	QC	3 pcs		11/2/18	0.00	0.00	QC8-4		38
170	Packaging	3 pcs		11/2/18	0.00	0.00	Packaging3		9-88 CPC
180	QC21-SA	3 Ea		11/2/18	0.00	0.00	QC21		DAS 21 9-88

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: a Prog Rev: 9 2-Deburr if necessary

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.0360 sf (.012 ea) 0.12	100-Waterjet	5088583

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.080	0	109	0

Part Specifications

Specifications could not be found.

Plex 10/3/18 2:14 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____ Step #: _____ QTY Effective : _____

Description Work Order Deviation

Description Work Order Deviation		(2) Approval	
		Approved By: _____ Supervisor: _____ Location: _____	

DART AEROSPACE
 Container No: S119421
 Part: D3999-7
 Job No: 184219
 Serial No/ Batch: S119421
 Revision: a
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's
 Date: 10/18/18

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wav ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

